

# Corrosion Resistant Piping Products



## PIPE AND TUBING

### BRISTOL METALS

Pipe 1/2" to 120" Sch 5 to 80  
Sch 5 Brewery Quality Pipe

### GREENVILLE TUBES INC.

Tubing 1/8"OD to 1 1/2"OD Walls from .010 to .188

### WEBECO INDUSTRIES

Pipe 1/8" to 2" Sch 40 to 80  
Tubing 1/4"OD to 2"OD Walls from .035 to .083

### FELKER PIPING PRODUCTS

A778 tube  
3" to 12"OD  
A249/A269 (Pickled & Passivated)  
3" to 8"

2" to 96" As Welded (A778) and PMQ Pipe Gauge  
And Sch 5 & 10.

A312 Pipe in Sizes 2" to 24" Sch 5, 10 & 40  
8" to 20" .250W

### SWEPCO TUBE CORP

Pipe 2" to 96" Sch 5 to 3"THK  
Tube 5"OD to 10"OD Walls from .065 to .250

### PLYMOUTH TUBE CO.

Seamless Tube 1/8"OD to 3"OD  
Welded Tube 3/16"OD to 4"OD

### RATHGIBSON, INC.

Coiled and Straight Lengths  
1/16"OD to 8"OD A269  
Walls from .010 to .220

Polished Tubing 1/2"OD to 8"OD A270

### UNITED INDUSTRIES

Polished Tubing 1/2"OD to 6"OD A270  
Tubing 1/2"OD to 6" A249

### SALEM TUBE INC.

Subsidiary of Tubacex USA  
Welded and Seamless Tubing to 1-1/2"OD  
Walls to .160

### SALZGITTER MANNESMANN STNL/DMV

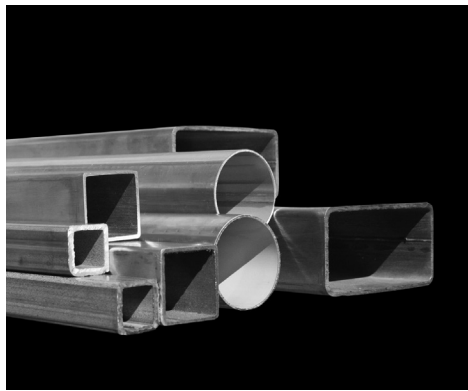
Seamless Pipe and Tubing  
Pipe 1/4" to 8" Sch 10 to XX Heavy  
Tubing 1/4"OD to 9.84"OD Walls from .02 to .197

### SANDVIK

Seamless Pipe and Tubing  
Pipe 1/8" to 12" Sch 10 to XX Heavy  
Tubing .01968"OD to 10.23"OD Various Walls

Robert-James stocks polished OD pipe  
1/2" to 6" Sch 10 to 40 304.

Robert-James also stocks polished OD tube  
1"OD to 2"OD 18GA, 16GA & 11GA Wall 304.



ORNAMENTAL TUBING

## Ornamental Tubing A554 Round, Square, Rectangular, Mill and Polish Finish

### STALA TUBE INC.

Square and Rectangular Tubing  
1" to 12" .065W - .500W SQR  
1.5"x1" - 16"x8" .06W - .15W

### PHOENIX TUBE, USA

Round 1/2" to 5", .049"W to .250"W  
Square 1/2" to 8", .049"W to .375"W  
Rectangular 1/2" to 12", .049"W to .375"W



SCREWED & SOCKET WELD

## SCREWED & SOCKET WELD FITTINGS

### PHOENIX FORGE/CAMCO

Sizes 1/8" to 4"  
Pressures 150 lbs. to 6,000 lbs.

### DASON STAINLESS

Sizes 1/8" to 4"  
Pressures 150 lbs. to 6,000 lbs.  
Bar Stock Only

### PENN MACHINE WORKS

Sizes 1/8" to 12"  
Pressures 2,000 lbs. to 9,000 lbs.  
Stainless and Alloys

### LATROBE FOUNDRY

Sizes 1/8" to 6" Aluminum only  
Pressures 150 lbs. to 3,000 lbs.

### ALLOY STAINLESS PRODUCTS

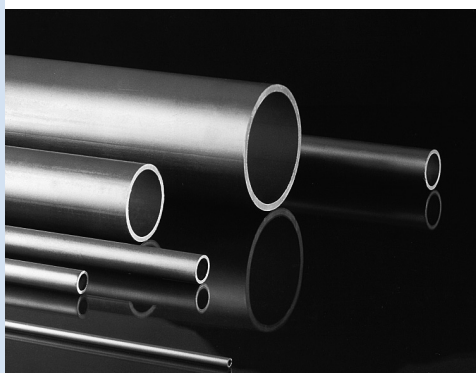
Sizes 1/8" to 4"  
Pressures 150 lbs. to 6,000 lbs.  
Stainless and Alloys



BUTT WELD FITTINGS

## PIPE HANGERS

Clevis Hanger, U-Bolt and Riser Clamp  
Sizes 1/2" to 36"



PIPE & TUBING

Visit us at [www.rjsales.com](http://www.rjsales.com)

# LARGEST INVENTORY PIPE, FITTINGS & TUBING

## BUTT-WELD FITTINGS

### TAYLOR FORGE DIV.

Sizes 1/2" to 60"  
Sch 5 to XX Heavy

### SHAW/APP

Sizes 1/2" to 36"  
Sch 5 to XX Heavy

### CUSTOM ALLOYS

Sizes 1/2" to 48"  
Sch 5 to XX Heavy

### ALASKAN COPPER WORKS

Sizes 1/2" to 48"  
Sch 5 to 80

### FELKER PIPING PRODUCTS

2" to 36" Stock As Welded (A774) and PMQ Pipe Gauge  
And Sch 5 & 10

3" to 48" Sch 5 & 10 A403  
3"OD to 12"OD Tube Size

### CORE PIPE

Sizes 1/2" to 48"  
All Schedules

### Brewery Quality

CORE  
Sizes 1/2" to 36"  
Sch 5 & 10



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**FLANGES**

**AMERIFORGE/MAASS**  
 Sizes 1/2" to 102"  
 Pressures 150 lbs. to 2,500 lbs.

**CORE PIPE**  
 Tube-Line 1/2" to 110" Domestic  
 Brite-Line 1/2" to 110" Import  
 Pressures 150 lbs. to 2,500 lbs.

**WESTERN FORGE**  
 Sizes 1/2" to 60"  
 Pressures 150 lbs. to 2,500 lbs.

**NEWMAN FLANGE & FITTINGS**  
 Sizes 1" to 36"  
 Pressures 150 lbs. to 2,500 lbs.

**KERKAU**  
 Sizes 1/2" to 42"  
 Pressures 150 lbs. to 2,500 lbs.

**BEBITZ/BFN**  
 Sizes 1/2" to 24"  
 Pressures 150 lbs. to 1,500 lbs.

**FLANGE PACS**

In Stock - 1/2" to 12", 150# R/F Flange Pacs  
 1/16" THK Teflon® Ring Gasket  
 A193 grB8 304 Stainless Heavy Hex Bolts  
 A194 gr8 304 Stainless Heavy Hex Nuts

All other sizes, pressures and materials are available for immediate shipment. Each Flange Pac is individually packaged for convenient jobsite installation.

**2205 FLANGED FITTINGS**

**M.P.I.**  
 Sizes 1/2" to 12"  
**LATROBE FOUNDRY**  
 Sizes 1/2" to 8" (Aluminum Only)

**AL6XN**



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**VALVES**

**J&M VALVES**  
 1, 2 & 3 pc. Ball Valves  
 Flanged Ball Valves  
 Check, Gate, Globe, Y Strainers

**LANCE VALVES INC.**  
 Ball Valves and Operators

**MUELLER STEAM SPECIALTY**  
 Wye and Ball Strainers,  
 Spring Loaded Check and Butterfly Valves



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**SPECIALTIES**

**Piping Outlets**

**WFI INDUSTRIES**  
 Sizes 1/8" to 60"

**PRECISION COMPONENTS**  
 Sizes 1/8" to 14"

**Quick Couplings**

**PT COUPLINGS**  
 Sizes 1/2" to 12"

**COMPRESSION FITTINGS**

**SUPER LOK** - Complete line of stainless steel and other alloys, adapters, valves & accessories up to 2"

**TYLOK** - Complete line of stainless steel fittings, adapters, valves & accessories

**HOSE ASSEMBLIES**

Customized hose assemblies in all materials and end connections

**METAL HOSE**

Stainless and alloys, single and double braid

**TUBE AND PIPE SUPPORTS**

**BEHRINGER** - Support systems - sanitary and industrial, polypropylene and santoprene blocks, carbon and stainless hardware

**GASKETS**

**RUBBER FAB** - sanitary gaskets, thermocouple smart gaskets, orifice plates, screens, braided hose assemblies, etc.

**NEWMAN** - sanitary gaskets, manhole, sight glass, gaskets, orifice plates, screens, etc.



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RJS boasts one of the country's largest pipe saws, capable of handling up to 36" pipe.

**316**

# LARGEST INVENTORY OF DUPLEX IN THE U.S.

2205 Duplex Available from Warehouse Stock

## Pipe Welded and Seamless –

Sch10s	– 1/2 inch thru 24 inch
.250W	– 10 inch thru 24 inch
Sch40	– 1/2 inch thru 16 inch
Sch80	– 1/2 inch thru 12 inch

## Butt-Weld Fittings –

Sch10s	– 1/2 inch thru 12 inch
Sch40	– 1/2 inch thru 12 inch

## Flanges: Slip-On, Weld Neck, Blind, Lap Joints

150 lb	– 1/2 inch thru 12 inch
300 lb	– 1/2 inch thru 12 inch

## 3000 lb Screwed and Socket Weld Fittings Available

WE ALSO HAVE A FULL RANGE OF 2507 SUPER DUPLEX AVAILABLE

## SANITARY PRODUCTS

### SANITARY & OD FITTINGS

OD Butt-Weld, Bevel Seat,  
Clamp, Z-Clamp Vacuum,  
Sizes 1/2" to 12"

### BPE FITTINGS

Mechanical Polish to 15Ra  
Electro Polished to 10Ra

All BPE Fittings are made from 316L Stainless Steel. These fittings meet the requirements applicable to the design of bioprocessing equipment, including aspects related to sterility and cleanability, dimensions and tolerances, surface finish, material joining, and seals.



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### SANITARY VALVES

Ball Valves  
Actuated Ball Valves  
Butterfly Valves  
Actuated Butterfly Valves  
Diaphragm Valves  
Air Blow Check Valves  
Ball Check Valves  
Vertical and Horizontal Check Valves  
Sampling Valves  
Magnetic Strainers

### SANITARY TUBING

A269/A270 Bright Annealed  
Mechanical and Electropolish  
Finishes to 10Ra  
Sizes 1/2"OD to 8"OD  
Manufacturers – RATHGIBSON,  
UNITED INDUSTRIES



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# Your Total Source for In-Stock Stainless Steel Products

No matter what you need in stainless steel – from pipe to valves to flanges and fittings – Robert-James Sales has you covered. That’s because stainless and high alloy PVF are our specialties. So is being well-stocked. In fact, we immediately fill more than 80% of all orders directly from our warehouse stocks.

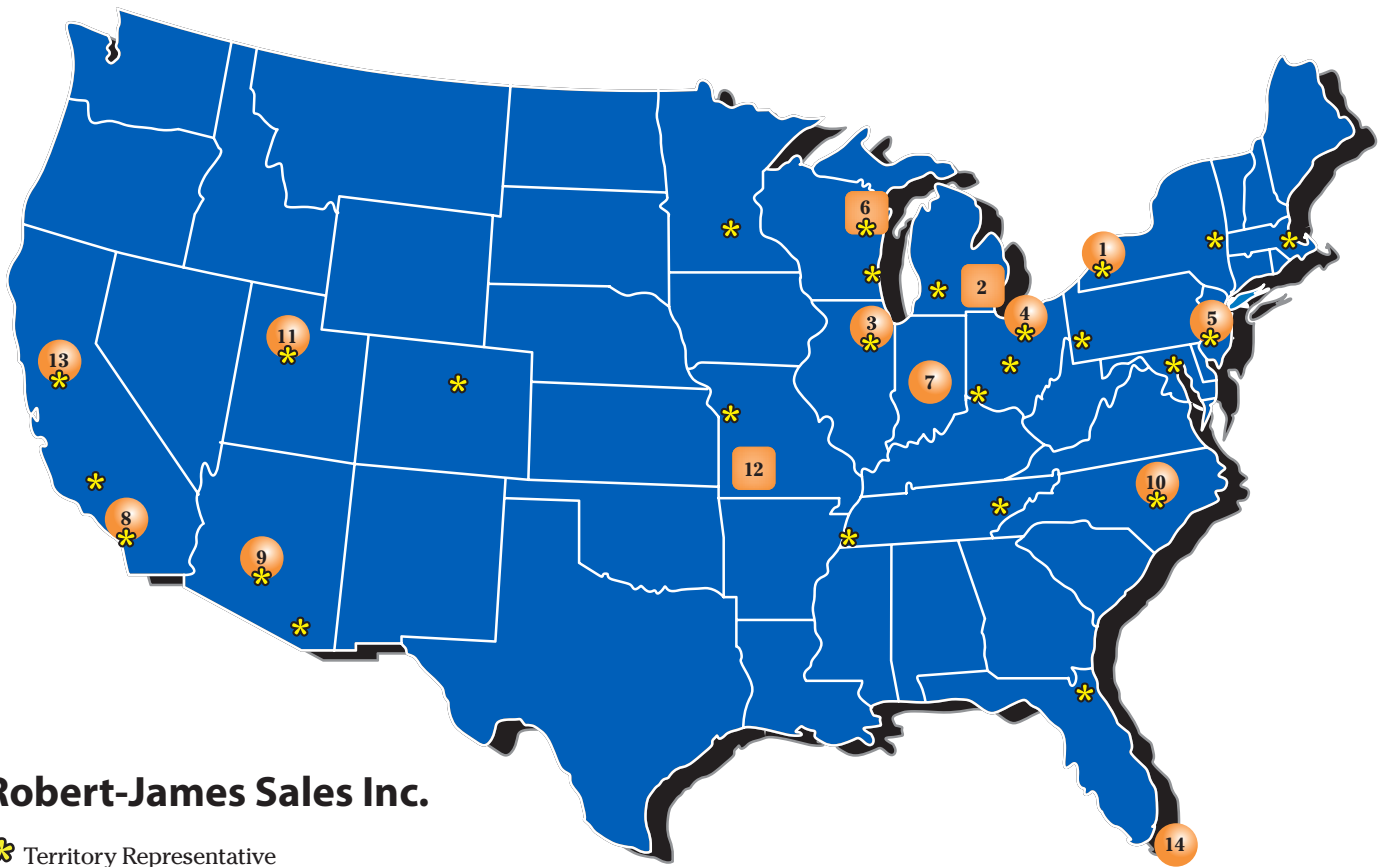
This brochure lists the major products we inventory and the manufacturers who make them. We can also construct a corrosion-resistant piping system for most any special need you have.

Our Buffalo-based facility and ten regional warehouses can respond quickly to your needs, problems and shipment requests. Just pick up the phone and call the office nearest you to benefit from the quality products, ready inventories and fast responses that are part of the Robert-James world of stainless steel products.



## TOTAL QUALITY COMMITMENT

Robert-James Sales will make an exceptional effort to achieve continuous improvement in everything we do. We will deliver defect-free products and services on time to our customers. Our foremost objective is to do all of our tasks right the first time to meet your requirements. We will continuously improve our sales, order entry, marketing, shipping and administrative processes to prevent errors and perform all functions correctly the first time.



## Robert-James Sales Inc.

 Territory Representative

# Offices and Warehouse Centers to Serve You:

### 1. BUFFALO, NY

P.O. Box 7999, 2585 Walden Ave., Buffalo, NY 14225  
716-651-6000 • 800-666-0088 • Fax: 716-651-0234 • buf@rjsales.com

### 2. ANN ARBOR, MI

7189 Jackson Rd., Ann Arbor, MI 48103  
330-425-9116 • 800-777-0820 • Fax: 330-425-9395 • cle@rjsales.com

### 3. CHICAGO, IL

P.O. Box 2159, Orland Park, IL 60462  
10499 W. 164th Pl., Orland Park, IL 60467  
708-333-2200 • 800-777-2008 • Fax: 708-333-2255 • chi@rjsales.com

### 4. CLEVELAND, OH

P.O. Box 590, 1532 Enterprise Pkwy., Twinsburg, OH 44087  
330-425-9116 • 800-777-0820 • Fax: 330-425-9395 • cle@rjsales.com

### 5. CRANBURY, NJ

P.O. Box B, 9 Corporate Dr., Cranbury, NJ 08512  
609-860-0900 • 800-777-1858 • Fax: 609-860-0910 • nj@rjsales.com

### 6. GREENVILLE, WI

N922 Tower View Drive Unit G, Greenville, WI 54942  
708-333-2200 • 800-777-2008 • Fax: 708-333-2255 • wis@rjsales.com

### 7. INDIANAPOLIS, IN

2832 Rand Rd., Indianapolis, IN 46241  
317-248-1111 • 800-777-0510 • Fax: 317-248-1158 • indy@rjsales.com

### 8. LOS ANGELES, CA

1602 Fremont Ct., Ontario, CA 91761  
909-773-1000 • 800-725-1839 • Fax: 909-773-1030 • ca@rjsales.com

### 9. PHOENIX, AZ

4102 W. Adams St., Ste. 2, Phoenix, AZ 85009  
602-613-5003 • 877-866-9010 • az@rjsales.com

### 10. RALEIGH/DURHAM, NC

1418 Management Way, Garner, NC 27529  
919-773-9338 • 800-565-5525 • Fax: 919-773-0688 • nc@rjsales.com

### 11. SALT LAKE CITY, UT

P.O. Box 57606, Salt Lake City, UT 84157  
4278 S. 500 West, Murray, UT 84123  
801-313-9000 • 800-777-2260 • Fax: 801-313-9151 • utah@rjsales.com

### 12. SPRINGFIELD, MO

2819 N. Oak Grove Ave., Springfield, MO 65803  
317-248-1111 • 800-777-0510 • Fax: 317-248-1158 • indy@rjsales.com

### 13. STOCKTON, CA

2619 Lycoming St., Unit D, Stockton, CA 95206  
209-425-5100 • 800-777-1355 • Fax: 209-425-5101 • nca@rjsales.com

### 14. TAVERNIER, FL

140 Marine Avenue, Tavernier, FL 33070  
716-651-6000 • 800-666-0088 • Fax: 716-651-0234 • buf@rjsales.com

